# **LINOP U 400 Operating Instructions**

Control Unit for Cyberbond UV Curing Systems









### **LINOP U 400**

#### **Table of contents**

1	Important introductory information	
1.1	LINOP U 400	
1.2	Cyberlite4, Cyberlite4 S and CyberFlood 400 S LED lamps	
1.3	Technical data of Cyberlite4 and Cyberlite4 S	
1.4	Technical data of CyberFlood 400 S	4
2	Safety precautions and warning notice	5
3	General information	5
3.1	Use	5
3.2	Symbol information	5
4	Product content	6
5	Installation	6
6	Connections	7
7	Pin assignment	8
7.1	Pin assignment of the interface	8
7.2	Pin assignment of the footswitch (LINOP FOT)	8
7.3	Pin assignment of the UV-LED	8
8	Operation	
8.1	Operating- and display panel	9
8.2	Overview of display	
8.3	Changing of values	
8.4	Operating modes	
	8.4.1 Operating mode "Auto" ("automatic")	
	8.4.2 Operating mode "Cont" ("continuous")	
8.5	Start of lighting	
8.6	Turning off the exit / a channel for the Cyberlite4 or Cyberlite4 S LED lights	
8.7	Programme memory	
8.8	Temperature warning	
8.9	Warning for loss of power (Cyberlite4 S only)	
8.10	To view running time and to configurate ("Config"-menu)	14
9	Faults / Malfunctioning	15
10	Maintenance	15
11	Appendix	15
11.1	Technical data	15
11.2	Measurements	16
12	LINOP Equipment	
12.1	LINOP Splitter	
12.2	LINOP Cyberlite Lenses	
12.3	LINOP Cyberlites	17
43	LINOR Home Numbers	40

### General information on LINOP U 400

From January 2012 on the new LINOP U 400 is offered. It has got all features of the former LINOP U 400 and LINOP U 400 S.

The company Cyberbond GmbH will neither supervise the observance of this manual nor the conditions and methods of instalment, operation, usage and maintenance of the electronic devices and their components. Thus, we do not bear responsibility nor liability for loss, damages or other costs that arise from incorrect instalment and improper usage or any other damages connected with these.

The arrangement of information for this document is to the best of our knowledge and belief. However, as mistakes can be made despite all efforts we would be grateful for any hints concerning this manual.



#### 1 Important introductory information

#### 1.1 LINOP U 400

LINOP U 400 can be chosen as a table unit or is taken when directly used in a PLC controlled production line. Sensor technique helps exact fault finding in the range of lighting. LINOP U 400 is optional equipped with a flexible arm.

### 1.2 Cyberlite4, Cyberlite4 S and CyberFlood 400 S LED lamps

LINOP U 400 is designed to use Cyberbond LED lights:

- **▼** Cyberlite4
- **▼** Cyberlite4 S
- CyberFlood 400 S

LINOP Cyberlite4 and Cyberlite4 S

To connect the Cyberlites with the LINOP U 400 one each cable is needed, for the connection of the CyberFlood you need two cables.

For the connection of different lights we assume no liabilities.

**Cyberbond LED lights are equipped with the following warning.** [see right column]

#### 1.3 Technical data of Cyberlite4 and Cyberlite4 S

Peak wave length	approx. 395 nm
Light spectrum	approx. 380 to 440 nm
Intensity of light, distance 10 mm	approx. 350 mW / cm <sup>2</sup>
Intensity of light, area approx. 20 x 20 mm	approx. 270 mW / cm <sup>2</sup>
Intensity of light, area approx. 60 x 60 mm	approx. 14 mW / cm <sup>2</sup>
- of that in UVA range (380 bis 400 nm)	approx. 1/3
- of that in visible light range (> 400nm)	approx. 2/3
Working temperature	– 25 °C to + 60 °C
Power input	5 W
Limits	max. 700 mA constant respectively 1.000 mA Peak
Control unit LINOP U 400, 1 exit	4,6 V / 600 mA – 2,76 W
Life expectancy	> 15.000 hours
Housing material	Aluminium
Weight Cyberlite4	approx. 60 g
Weight Cyberlite4 S	approx. 65 g
Measurements Cyberlite4	approx. 63 x 20 x 20 mm
Measurements Cyberlite4 S	approx. 70 x 20 x 20 mm



#### **Attention!**

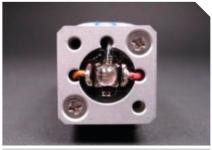
#### Dangerous ultraviolet radiation

Avoid irradiation of eyes and skin At-risk group 3 (high risk) Classified according to IEC 62471





LINOP CyberFlood 400 S



Cyberlite4 with basic lens attachment Cyberlite4 S (Sensor) View without attachment of lens

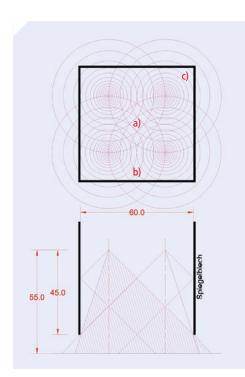
#### 1.4 Technical data of CyberFlood 400 S

#### Peak wavelength approx. 395 nm approx. 380 to 440 nm Approximate spectrum 4 Cluster LED lamps with each 9 chips Aspheric lenses Very consistent distribution of light approx. 60 mW / cm<sup>2</sup> Intensity of light, distance approx. 55 mm, area approx.60 x 60 mm a) center 63 mW / cm<sup>2</sup> b) middle / edge 55 mW / cm<sup>2</sup> c) corner / edge 48 mW / cm<sup>2</sup> Distance lenses to surface, approx. 45 mm due to side mirrors - 25 °C to + 60 °C Working temperature Power input 4 x 10 W (lamps) Limits max. 10 V / 1.000 mA constant 2 x 20 V / 600 mA – 24 W Control unit LINOP U 400, 2 exits > 15.000 hours Life expectancy

cooling fan Metal

approx. 450 g

approx. 116 x 64 x 64 mm





Additional equipment

Housing material Weight

Measurements



Cyberbond LINOP U 400 / Operating Instructions



### **LINOP U 400**

#### 2 Safety precautions and warning notice

- The unit must always be operated according to the manufacturer's instructions for use.
- The unit must be operated by, staff who have been trained and who are authorised. They must know the operating instructions and operate the unit accordingly.
- The operation manual must be kept in a safe place easily accessible to each user.
- Illegal changes and the use of spare parts as well as accessories that have not been sold or recommended by the manufacturer of this unit can cause fires, electric shocks and injuries. These measures lead to an exclusion of liability and the manufacturer assumes no liability.
- Basis for the guarantee of the manufacturer is the version of the warranty policy for the unit at the time of purchase. We assume no liability for unsuitable or an incorrect manual or automatic adjustment of parameters of the unit. We also assume no liability for an improper use of the unit.
- Repairs must be carried out by the manufacturer
- The user is responsible for placing and installing the dosing unit according to the approved technical regulations of the country or area concerned.

#### 3 General information

#### 3.1 Use

LINOP U 400 unit is a system for curing UV- and light curing adhesives used in industry. In combination with up to four UV light units the system is especially suitable for a fast curing of small surfaces.

The system can be used as a separate table unit or can be integrated into a line of production. The line of LINOP series consists of various, similar-looking devices with different functions and options for connections. Please check which unit is to be used before commissioning.

#### 3.2 Symbol information

The hazard and safety symbols used in this document are illustrated as follows. [see right column]



#### **Attention!**

#### **Safety precaution for device:**

Disregard can lead to material damage and affect the reliable functioning of the device.



#### Danger!

### Safety precaution for health: Disregard can lead to personal

and material damage and affect the reliable functioning of the device.



#### Note!

#### Important information:

This symbol points to additional information that describes the instructions in a more detailed manner. This allows for a better understanding of the operating procedure of the device



### **LINOP U 400**

#### 4 Product content

The following parts belong to the standard product content:

- **▼ 1 LINOP U 400**
- 1 operating instructions for LINOP U 400

Please check the content of the packaging for any damage that may have been caused by improper transport or storage.

We recommend keeping the original packaging in case the product needs to be sent back for maintenance or repair.

In order to operate your LINOP M 600 additional components may be necessary. These can be obtained from Cyberbond Europe GmbH upon request.

Dependent on the particular purchase order placed, the following components and/or accessories may be enclosed in the delivery contents, in separate packing units:

- Power supply unit Deutronic 24V / 3A (Type: ETC70-24)
- Mains cable with plug and IEC power connector (sw 3 x 0,75 mm², l = 2 m) (Various lengths and types available)
- LED lamps (Cyberbond LINOP Cyberlite4 oder Cyberlite4 S)
- **▼** Footswitch
- And much more

Due to the wide range of variants the (optional) components can partly differ from each other in their versions. Please see information on your delivery note and check the relevant order.

#### 5 Installation

LINOP U 400 is a tabletop unit and must be placed on a suitable work surface. Please pay attention to the following safety suggestions when installing the unit:

- Ensure the unit is placed on a safe, sturdy work surface and in a safe upright / standing position! The unit must be placed in a way so that it cannot drop or fall from the work surface.
- Only operate the unit when it is clearly not damaged in any way.
- Only operate the unit when all connections and accessories are not damaged.
- Do not operate the unit out in the open.
- Do not operate the unit in areas that have the potential for explosions!
- Avoid additional warming of the unit by sunlight or other sources of heat such as radiators etc. This ensures the safety and life expectancy of the unit.
- Connectors are not to be left slack, nor running along or over sharp corners, moving or hot / warm parts.
- ▼ Fix cables well to avoid a trip hazard and damage to the cables.



#### **Danger!**

Safety precaution for health:

Should the product be damaged this may cause unsafe use. Therefore the product must not be used!

### These would be the actual order options including item numbers:

LINOP U 400	10400
power supply unit	10190
cord for power supply unit	
(EU standard)	10191
flexible arm	10192
plate (to hold Cyberlite)	10193
electrical footswitch	
with plug (FOT)	40100
Cyberlite4	80100
lens Block Cyberlite4	80150
electrical cord 0,46 m	
(with rectangular connector)	80190
electrical cord 2,00 m	
(with straight connectors)	80192
Cyberlite4 S	80200
lens Block Cyberlite4 S	80250
Splitter	80300
liquide fibre light guide	80400
block keeping light guide	80450



### **LINOP U 400**

When using the unit within a production line, please pay attention to the following:

- Pay attention to specifications of the interfaces in chapter 6 and 7.
- Bear in mind any interactions with other connected systems and controls.
- Create a common connecting potential by earthing the LINOP U 400 and its surroundings.

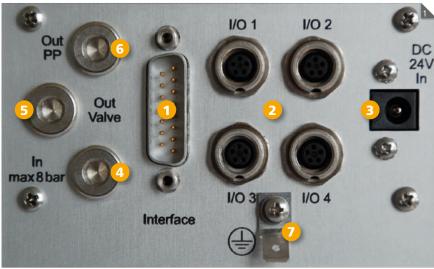
For the assembly of accessories, please read the details in the respective documents enclosed. Due to the vast variety we are unable to give extra information on these in this manual.

#### Assembly of Lamps, Splitters, Footswitch:

There are 4 ports for e.g. the connection of 4 Cyberlite LED lamps via an electrical cable available [also see drawing in chapter 6]. This means that the LINOP U 400 can manage 1 to 4 lamps. If you also want to use a footswitch as a starting impulse, the number of ports left for the lamps reduces itself to 3.

The ports can also be connected with splitters. In this case each splitter has to be assembled with 3 Cyberlites. In maximum you can run the system with 12 lights.

#### 6 Connections



Connections LINOP U 400 (Rear view)

- 1 Interface for the remote control of the unit in a super coordinated system (externally controlled and supervised)
- [I/O 1 ... I/O 4] 4 in and out ports for connecting up to 4 dosing valves (only M 2000), a foot switch, a sensor for monitoring adhesive level or a hand pen
- 3 DC 24V In Connecting plug for power supply
- 4 (In max 8 bar: Connection not used)
- (Out Valve: Connection not used)
- (Out PP: Connection not used)
- 7 Potential equalisation conductor (PE)



#### **Attention!**

#### **Safety precaution for device:**

When used in a production line system, the units must have an equalizer that needs to be earthed and fixed in the determined place (PE).



#### Note!

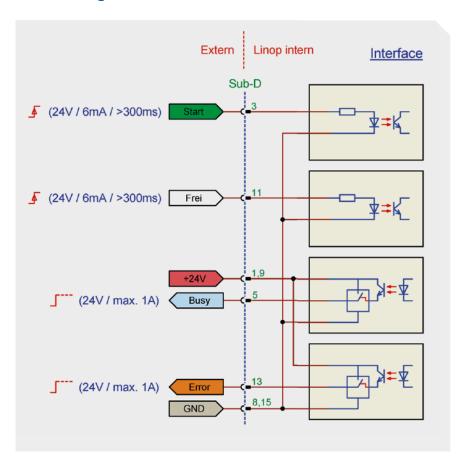
#### **Important information:**

The signals of the interface are completely isolated, electrically. In order to function the trip, voltage must be added externally!

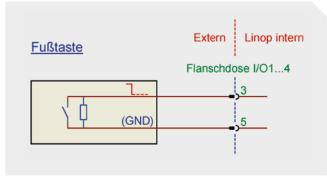


#### 7 Pin assignment

#### 7.1 Pin assignment of the interface

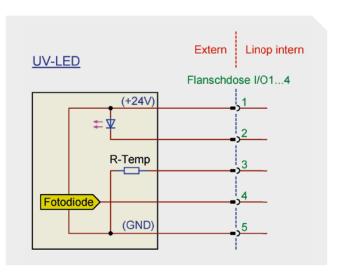


### 7.2 Pin assignment of the footswitch (LINOP FOT)



[Version "U 400" only]

#### 7.3 Pin assignment of the UV-LED





#### **8 Operation**

#### 8.1 Operating- and display panel



- Master switch
- 2 Programme buttons P1 P5
- Oisplay
- Cursors to choose menu command
- 5 Enter button to determine chosen values
- 6 [+] resp. [-] buttons to change values
- 7 Start button to start dispense time



#### 8.2 Overview of display

After switching on the unit the introductory picture appears on the monitor showing the name and the software of the device for a couple of seconds. Then the display changes to the basic setting as you can see in picture 3 below.



Unit type (see picture above: LINOP U 400)

Prog1 shows the present programme (see picture above: programme 1)

3 L1 the arrows of the cursors >...<

show the presently chosen menu

(Example above: L1 is set on >100< (%) and can be varied)

Is the cursor set on >Time< or >Auto/Cont<,

the third line only shows an "L" for the setting

of the output power of the 4 exits.

OFF shows that the exit for the relevant UV light unit

is switched off; this means that the output power

is not supervised and that the channel is disregarded

when there are fault messages

5 Time shows elapsed time of programme in seconds

(duration of lighting)

Status shows the current status:

"OK" or

"TMP" Temperature warning in case of a threatening exceeding of a critical temperature limit. This is followed by the display of the output channel that caused the temperature fault (for example 1, 2, 3 and / or 4)

"LOW" shows a loss of power of the Cyberlites

Operation mode "Auto" or "Cont"

3 Symbol hourglass (flashes during the process of lighting)

Symbol disk (flashes during saving)

**Objective** (flashes during a possible temperature fault)

11 Symbol for light defect (flashes during an occuring UV-power failure)



#### Note!

#### Important information:

The power of the Cyberlights4 LED lights can be shown and altered providing they are actually connected!

When running the unit on "Cont" mode the time setting can not be changed!



### **LINOP U 400**

#### Example of a display in basic position:



1 "LINOP U 400 S" (present model)

2 "L: 50 80 100 95" Means that the fixed output power is of the following

percentage: for channel 1: 50 %, for channel 2: 80 %,

for channel 3: 100 % and for channel 4: 95 %.

"Time: >31.5<sec" Means that the fixed duration of lighting given

within the cursors can now be changed

(shown above: 31, 5 seconds).



In order to change certain parameter, please do as follows:

- Move the cursor with the help of the arrow keys to the chosen position.
- Press the [+] resp. [-] button to change the (pre-) fixed values.
  As soon as a saved value is being changed it will start flashing.
- Press the enter button to save chosen values. The new value will be saved and the flashing will stop.

#### 8.4 Operating modes

LINOP U 400 can either run in the operation mode "Auto" or "Cont" as follows:

#### 8.4.1 Operating mode "Auto" ("automatic")

When operating the unit in this mode the duration of lighting is pre-defined. However, it can be changed. The duration of lighting can be operated manually or can be finished prematurely.

After switching on the system the display will show the current residual time and the hourglass in the upper part of the display starts flashing. Pressing the start button or the foot switch before the chosen running time is over, the current running time will be interrupted. The stored running time of the programme re-appears on the display.

When the regular elapsed time is over, the fixed running time re-appears on the display and the device remains in the basic position.



#### Note!

#### Important information:

Moving the cursors whilst they are flashing will restore the original value. Ensure that the chosen value is actually saved!



#### Note!

#### Important information:

When operating the unit in the interface mode the dispense time can be started but not be interrupted!



### **LINOP U 400**

#### 8.4.2 Operating mode "Cont" ("continuous")

With this operating mode the duration of lighting is NOT prefixed. The duration of lighting is individually controlled via the Interface or by keeping the start button or the foot switch pressed.

If the duration of lighting is started via the interface or by pressing the start button or the foot switch (and keep them pressed), the display continuously shows the elapsed time since start; the hourglass in the upper part of the display starts blinking.

Releasing the start button or the foot-switch or if the signal of the interface is absent, the running time finishes automatically. The display shows the elapsed time of the lighting in seconds.

Pressing and holding the start button or the foot switch or placing a start signal for the interface leads to a restart of the duration of lighting; the recording of the running time starts again with 0 seconds.

#### 8.5 Start of lighting

When using UV lights the following safety precaution should be minded. [see right column]

In order to start lighting press the start button (or the connected foot-switch as an option) or put line voltage on the input 'Start' of the Interface.

#### Depending on the chosen mode the following is in progress::

- The time runs forwards ("Cont") or backwards ("Auto").
- The hourglass flashes on the upper edge of the display.
- The connected Cyberlight LED lights are controlled by the individual chosen power (fixed in the programme)
- ▼ The exit "Busy" operates the applied potential

After duration of lighting has ended, the unit returns to basic position.

### 8.6 Turning off an exit / a channel for the Cyberlite4 or Cyberlite4 S LED lights

In case one does not attach a Cyberblight4 LED light to an exit or a channel, the concerned exit must be turned off.

This can be done by switching the output power to a value below "1". On the display of the particular exit the expression "OFF" is shown.

This procedure avoids that the not connected exit is not checked on the achieved output power. This also avoids that no error message is shown for a (seemingly) loss of power.



#### Danger!

#### **Safety precaution for health:**

- Danger of damaging eyes and skin by UV radiation!
- When using our Cyberlite4 or Cyberlite4 S LED lamp you must wear UV protective glasses (2C-1,2; according to EN 170:2002)
- Avoid radiation of the skin by working
- Ensure that no other living creatures are nearby that could be hit by radiation.
- Pay attention to further information on Cyberlight4 or Cyberlte4 S LED lights.



#### 8.7 Programme memory

The required configuration can be stored in one of the five memories by keeping the key pressed for some time. During the storing process the disk symbol flashes on the upper edge.

As soon as the storage process has been successfully finished, a short signal can be heard and the disk symbol disappears. The current programme is shown on the display [1st upper line, right-hand side; see chapter 7.2.1 "LINOP U 400"]

To retrieve contents of the memory please press the relevant programme button for a short period only.

#### 8.8 Temperature warning

In case of a threatening overheating of a Cyberlite4 resp. Cyberlite4 S light, a warning sign "TMP" is given when temperature exceeds a critical limit of 60 °C ( $\pm$  7 %) [see chapter 6] and an I/O port is shown to trace the fault.

An acoustic warning signal can be heard and the symbol "thermometer" on the upper part of the display starts flashing.

Besides the fault message "TMP", the exit "Error" of the Interface produces a potential signal which can be used to pass on the temperature warning to possibly connected peripherals or other status signals within the existing production system.

As soon as the temperature is below 58  $\,\%$  another acoustic signal can be heard signalizing the cooling.

#### 8.9 Warning for loss of power (Cyberlite4 S only)

Should one observe a loss of power with the Cyberlite4 S LED light, a warning notice "LOW" appears if the UV intensity sags below a pre-fixed value [see chapter 6]. It is followed by information of the respective I/O-port where the loss of power occured. Additionally an acoustic warning signal can be heard and the symbol for light / fault starts flashing on the upper edge of the display.

The unit terminates the current running time. It can be re-activated by pressing the "Start" button for instance when a cyberlite4 S had to be replaced or when the output power of the respective exit had been switched to "0" (---> "OFF"). As soon as the UV intensity reaches its fixed basic value, the signal "LOW" disappears and the PLC signal is reset.

Besides the signal "LOW" the exit "Error" of the Interface produces a potential signal. This can be used to pass the warning of a loss of power on to possibly connected peripherals or to other warning systems within the currently used production system.



#### Note!

#### Important information:

After the last alteration all determined values are stored automatically after approx 3 seconds in a further memory. If the device is switched off and on again, the last used values are saved.



#### 8.10 To view running time and to configurate ("Config"-menu)

LINOP U 400 resp. LINOP U 400 S are equipped with an integrated hour counter for the whole life span of the unit as well as an additional counter for the life cycle of the connected UV lights.

The hour counter for the entire running time is unchangeably connected to the life span of the unit. Die hour counter of the UV lights can be reset manually for instance after UV lights were exchanged.

In order to check the entire running time or to reset the running time of the UV lights, the menu ("Config"-Menu) can be called up as follows:

- Keep the start button pressed and at the same time turn the unit on via the master switch
- Release the start button
- The following appears on the display:



"ON" Display of the entire running time of the unit in hours/minutes (h/min).

"RUN" Display of running time of the UV lights

in hours/minutes (h/min)

"ERR-RUN" (= ERROR-RUN)

> The button "P1" determines the point in (running) time when a fault message should be released for a Cyberlite LED light (this should be produced via the exit "Error" of the interface; PLS signal). The setting for this warning is done in steps of 5000 hours, starting at 10000 hours and is limited to 50000 hours. Note: The set value for this warning keeps being stored even when the unit

is switched off.

4 "RST-RUN" (= RESET-RUN)

> The programme key "P2" can reset the hour counter for the running time of the UV lights to "0 (h/min)". The PLC control that is produced via the exit "Error"

on the interface is also reset.

In order to return to the main menu please press the Enter-key.



#### 9 Faults / Malfunctioning

Before searching for faults of the device, please check all possible errors of connected peripherals and especially all connected leads.

Fault: Starting the unit via the interface is not possible.

Repair: Check the connectors of the interface. Please ensure that the unit

is supplied externally with 24 V due to the galvanical insolation between

the LINOP control unit and the external PLC control.

[see chapter ... / circuit diagram ...]

**Fault:** The "Error" status signal via the interface does not work.

Repair: Check the connectors of the interface. Please ensure that the unit

is supplied externally with 24 V due to the galvanical insolation between

the LINOP control unit and the external PLC control.

[see chapter ... / circuit diagram ...]

#### 10 Maintenance

The device is maintenance free.

#### 11 Appendix

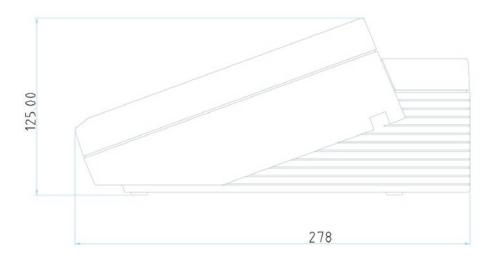
#### 11.1 Technical data

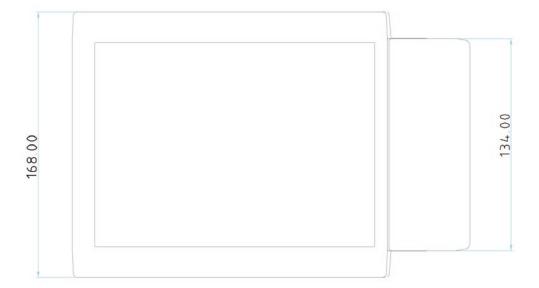
Technical data LINOP U 400				
Dimensions (WxHxD)	168 x 125 x 278 mm (without fle	168 x 125 x 278 mm (without flexible arm)		
Material of cabinet	Plastic ABS, UL classification: UL 94 HB			
Colour	RAL 9002 grey / white			
Weight	ca. 1,6 kg			
Type of protection	IP31			
Voltage	24 Volt / DC			
Electricity	max. 3 Ampere			
Working temperature	+10 °C to +40 °C			
Storage temperature	–20 °C to +60 °C			
Relative humidity:	10 % to 90 %, not condensed			
Interfaces	DC 24V In	Potential plug 2,0 mm inside		
	Interface	D-Sub 15-pol. pin		
	I/0 1 I/O 4	Binder Series 712 socket		
	PE	6,3 mm plug		



#### 11.2 Measurements

[All dimensions in mm]







#### **12 LINOP Equipment**

#### **12.1 LINOP Splitter**



12.2 LINOP Cyberlite Lenses



LINOP Cyberlite4 lens (round or square)



#### **12.3 LINOP Cyberlites**



LINOP Cyberlite4 with lens (square orifice)



Cyberbond LINOP U 400 / Operating Instructions



### **LINOP U 400**

#### **13 LINOP Item Numbers**

LIMOR	Dosing and Curing Equipment	
LINUP	Dosing and Curing Equipment	
its	LINOP M 600	10100
Dosing & Curing Units	LINOP M 1500	10200
ring	LINOP M 2000	10300
D 3	LINOP U 400	10400
8 gr	power supply unit	10190
iso(	cord for power supply unit (EU standard)	10191
	flexible arm	10192
	valve plate (to hold valve M 1500 / M 2000 & Cyberlite)	10193
	syringe plate (to hold 30 ml syringe / M 600)	10194
10	UNODVCAVILICA	204.00
lve	LINOP VCA Valve for CA	20100
VCA and VAN Valves	LINOP VAN Valve for AN	20200
√ γ pi	adapters product flow into the valve	
A ar	product adapter (rectangular) AA 4/6	20194
) V	product adapter (rectangular) AA 4/6 (for UV)	20195
	product adapter (rectangular) AA 6/8	20196
	product adapter (rectangular) AA 6/8 (for UV)	20197
	adapters product flow out of the valve	
	dosing tip adapter (Fine Thread (in) / Luer Lock (out)) 1/8	20150
	UV dosing tip adapter (Fine Thread (in) / Luer Lock (out)) 1/8	20151
	adapter as tube connector (Fine Thread (in)) 1/8-2,5 (for 2,5 mm tube)	20152
	adapter as tube connector (Fine Thread (in)) 1/8-4,0 (for 4 mm tube)	20154
	UV adapter as tube connector (Fine Thread (in)) 1/8-4,0 (for 4 mm tube)	20155
	adapter as tube connector (Fine Thread (in)) 1/8-6,0 (for 6 mm tube)	20156
	UV adapter as tube connector (Fine Thread (in)) 1/8-6,0 (for 6 mm tube)	20157
es	EM 24 Valve with plug	30100
EM 24 Valves	EM 24 Valve without plug	30150
241	EM 24 R Valve with plug	30200
EM	EM 24 R Valve without plug	30250
	adapters product flow into and out of the the valve	
	adapter Fine Thread (in) / Luer Lock male (out) (former A1)	30190
	UV adapter Fine Thread (in) / Luer Lock male (out) (former A4)	30191
Si	electrical footswitch with plug (FOT)	40100
Impuls Devices	ciecuical rootswitch with plug (101)	40100
s De	Hand Pen	40200
Indu	Hand Pen electric	40300
드	adapter tube fixing hand pen for 2,5 mm tube	40392
	adapter tube fixing hand pen for 4,0 mm tube	40394
ilter	PP 505 Pressure Pot with air pressure nipple	50100
Druckbehälter	empty alarm with plug	50150
ruck	adapter for pressure pot lid / 1/4" for 2,5 product tube	50192
	adapter for pressure pot lid / 1/4" for 2,5 product tube adapter for pressure pot lid / 1/4" for 4 product tube	50192
	adapter for pressure pot lid / 1/4" for 6 product tube	50194
	adapter for pressure pot lid / 1/4" for 8 product tube	50198
	adapter for pressure pot file / 1/4 for o product tube	30130



### **LINOP U 400**

Product tube PTFE, 2,5 mm outside (per meter)			
UV product tube PTFE, 6 mm outside (per meter)   60601   UV adapter tube connection / Luer Lock for 6 mm tube   60651   product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60800      10 ml syringe black   70110   30 ml syringe black   70130   70130   70130   70130   70130   70130   70130   70130   70131   70131   70131   70131   70131   70131   70131   70131   70135   7013	ors	product tube PTFE, 2,5 mm outside (per meter)	60200
UV product tube PTFE, 6 mm outside (per meter)   60601   UV adapter tube connection / Luer Lock for 6 mm tube   60651   product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60800      10 ml syringe black   70110   30 ml syringe black   70130   70130   70130   70130   70130   70130   70130   70130   70131   70131   70131   70131   70131   70131   70131   70131   70135   7013	ned		60250
UV product tube PTFE, 6 mm outside (per meter)   60601   UV adapter tube connection / Luer Lock for 6 mm tube   60651   product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60800      10 ml syringe black   70110   30 ml syringe black   70130   70130   70130   70130   70130   70130   70130   70130   70131   70131   70131   70131   70131   70131   70131   70131   70135   7013	uo S	product tube PTFE, 4 mm outside (per meter)	60400
UV product tube PTFE, 6 mm outside (per meter)   60601   UV adapter tube connection / Luer Lock for 6 mm tube   60651   product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60800      10 ml syringe black   70110   30 ml syringe black   70130   70130   70130   70130   70130   70130   70130   70130   70131   70131   70131   70131   70131   70131   70131   70131   70135   7013	pe (	adapter as tube connection / Luer Lock for 4 mm tube	60450
UV product tube PTFE, 6 mm outside (per meter)   60601   UV adapter tube connection / Luer Lock for 6 mm tube   60651   product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60800      10 ml syringe black   70110   30 ml syringe black   70130   70130   70130   70130   70130   70130   70130   70130   70131   70131   70131   70131   70131   70131   70131   70131   70135   7013	d Tu	UV product tube PTFE, 4 mm outside (per meter)	60401
UV product tube PTFE, 6 mm outside (per meter)   60601   UV adapter tube connection / Luer Lock for 6 mm tube   60651   product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60800      10 ml syringe black   70110   30 ml syringe black   70130   70130   70130   70130   70130   70130   70130   70130   70131   70131   70131   70131   70131   70131   70131   70131   70135   7013	an		60451
UV product tube PTFE, 6 mm outside (per meter)   60601   UV adapter tube connection / Luer Lock for 6 mm tube   60651   product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60700   UV product tube PTFE, 8 mm outside (per meter)   60800      10 ml syringe black   70110   30 ml syringe black   70130   70130   70130   70130   70130   70130   70130   70130   70131   70131   70131   70131   70131   70131   70131   70131   70135   7013	agr		60600
UV adapter tube connection / Luer Lock for 6 mm tube product tube PTFE, 8 mm outside (per meter) 60700 UV product tube PTFE, 8 mm outside (per meter) 60701 blue air supplying tube (per meter) 60800  10 ml syringe black 70110 30 ml syringe black 70130 piston 10 ml syringe UV 70111 piston 30 ml syringe UV 70111 Adapter for air supply to syringe 10 ml 70115 Adapter for air supply to syringe 30 ml 70135 Reducer from 30 to 10 ml syringe 70200  88 electrical cord 0,46 m (with rectangular connector) 80190 electrical cord 2,00 m (with straight connectors) 80192  Cyberlite4 S 80250 Splitter 80300  10 pieces DT ,0.5" 10 pieces DT ,0.5" 10 pieces DT ,0.5" 10 pieces DT ,0.5" 10 pieces DT ,1" 10 pieces DT ,1" 10 pieces DT ,0.7" UV  Dsing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown DS 1,0"-1,37 loown DS 0,5" - 0,33 orange DS 0,5" - 0,33 orange	=	adapter tube connection / Luer Lock (former A2) for 6 mm tube	60650
Product tube PTFE, 8 mm outside (per meter)   60700		UV product tube PTFE, 6 mm outside (per meter)	60601
UV product tube PTFE, 8 mm outside (per meter)    500		UV adapter tube connection / Luer Lock for 6 mm tube	60651
Blue air supplying tube (per meter)   60800		·	60700
10 ml syringe black   70110   30 ml syringe black   70130		UV product tube PTFE, 8 mm outside (per meter)	60701
10 ml syringe black   70110   30 ml syringe black   70130			
Closure cap for 10 and 30 ml syringes)   70141     Adapter for air supply to syringe 10 ml   70115     Adapter for air supply to syringe 30 ml   70135     Reducer from 30 to 10 ml syringe   70200     Cyberlited S		blue air supplying tube (per meter)	60800
Closure cap for 10 and 30 ml syringes)   70141     Adapter for air supply to syringe 10 ml   70115     Adapter for air supply to syringe 30 ml   70135     Reducer from 30 to 10 ml syringe   70200     Cyberlited S			
Closure cap for 10 and 30 ml syringes)   70141     Adapter for air supply to syringe 10 ml   70115     Adapter for air supply to syringe 30 ml   70135     Reducer from 30 to 10 ml syringe   70200     Cyberlited S	009		
Closure cap for 10 and 30 ml syringes)   70141     Adapter for air supply to syringe 10 ml   70115     Adapter for air supply to syringe 30 ml   70135     Reducer from 30 to 10 ml syringe   70200     Cyberlited S	Σ	30 ml syringe black	70130
Closure cap for 10 and 30 ml syringes)   70141     Adapter for air supply to syringe 10 ml   70115     Adapter for air supply to syringe 30 ml   70135     Reducer from 30 to 10 ml syringe   70200     Cyberlited S	s for		
Closure cap for 10 and 30 ml syringes)   70141     Adapter for air supply to syringe 10 ml   70115     Adapter for air supply to syringe 30 ml   70135     Reducer from 30 to 10 ml syringe   70200     Cyberlited S	nge		
Adapter for air supply to syringe 10 ml Adapter for air supply to syringe 30 ml 70135  Reducer from 30 to 10 ml syringe  electrical cord 0,46 m (with rectangular connector) electrical cord 2,00 m (with straight connectors)  Cyberlite4 S lens Block Cyberlite4 S 80250  Splitter  80300  liquide fibre light guide block keeping light guide block keeping light guide Cyberflood 400 S  Dosing Tips plastic (only DT 1 with Luer Lock) 10 pieces 10 pieces 10 pieces DT "0" 10 pieces DT "0" DSing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown 10 pieces DS 0,5" - 0,33 orange DS 0,5" - 0,33	Syri	piston 30 ml syringe UV	70131
Adapter for air supply to syringe 10 ml Adapter for air supply to syringe 30 ml 70135  Reducer from 30 to 10 ml syringe  electrical cord 0,46 m (with rectangular connector) electrical cord 2,00 m (with straight connectors)  Cyberlite4 S lens Block Cyberlite4 S 80250  Splitter  80300  liquide fibre light guide block keeping light guide block keeping light guide Cyberflood 400 S  Dosing Tips plastic (only DT 1 with Luer Lock) 10 pieces 10 pieces 10 pieces DT "0" 10 pieces DT "0" DSing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown 10 pieces DS 0,5" - 0,33 orange DS 0,5" - 0,33			
Adapter for air supply to syringe 30 ml  Reducer from 30 to 10 ml syringe  Proposition of the straight connector of the st		closure cap for 10 and 30 ml syringes)	70141
Adapter for air supply to syringe 30 ml  Reducer from 30 to 10 ml syringe  Proposition of the straight connector of the st			70445
Reducer from 30 to 10 ml syringe   70200			
Selectrical cord 0,46 m (with rectangular connector)   80190		Adapter for air supply to syringe 30 mi	/0135
Selectrical cord 0,46 m (with rectangular connector)   80190		Padisar from 20 to 10 ml auriona	70200
Electrical cord 2,00 m (with straight connectors)   80192		neducer from 50 to 10 fill syringe	70200
Box   Selectrical cord 2,00 m (with straight connectors)   80192	S	electrical cord 0.46 m (with rectangular connector)	80190
Cyberlite4 S   80200     lens Block Cyberlite4 S   80250     Splitter   80300     liquide fibre light guide   80400     block keeping light guide   80450     Cyberflood 400 S   80600     Dosing Tips plastic (only DT 1 with Luer Lock)     10 pieces   DT "0"     10 pieces   DT "0"     10 pieces   DT "1"     10 pieces   DT "0" UV     Dsing Tips metal, LL     10 pieces DS 1,0" - 1,37 brown   DS 1,0"-1,37     10 pieces DS 0,5" - 0,33 orange   DS 0,5"-0,33	rlite		
Cyberlite4 S   80200     lens Block Cyberlite4 S   80250     Splitter   80300     liquide fibre light guide   80400     block keeping light guide   80450     Cyberflood 400 S   80600     Dosing Tips plastic (only DT 1 with Luer Lock)     10 pieces   DT "0"     10 pieces   DT "0"     10 pieces   DT "1"     10 pieces   DT "0" UV     Dsing Tips metal, LL     10 pieces DS 1,0" - 1,37 brown   DS 1,0"-1,37     10 pieces DS 0,5" - 0,33 orange   DS 0,5"-0,33	-ybe	electrical cord 2,00 m (with straight connectors)	00132
Splitter	O	Cyberlite4 S	80200
Splitter   80300		•	
liquide fibre light guide block keeping light guide  Cyberflood 400 S  80600  Dosing Tips plastic (only DT 1 with Luer Lock) 10 pieces 10 pieces 10 pieces DT "0,5" 10 pieces DT "0" UV  Dsing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown 10 pieces DS 0,5" - 0,33 orange DS 0,5" - 0,33		iens stock ejastine i s	00200
liquide fibre light guide block keeping light guide  Cyberflood 400 S  80600  Dosing Tips plastic (only DT 1 with Luer Lock) 10 pieces 10 pieces 10 pieces DT "0,5" 10 pieces DT "0" UV  Dsing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown 10 pieces DS 0,5" - 0,33 orange DS 0,5" - 0,33		Splitter	80300
Dosing Tips plastic (only DT 1 with Luer Lock)   10 pieces		- T-   - T-	
Dosing Tips plastic (only DT 1 with Luer Lock)   10 pieces		liquide fibre light quide	80400
Cyberflood 400 S  80600  Dosing Tips plastic (only DT 1 with Luer Lock)  10 pieces  10 pieces  10 pieces  DT "0,5"  10 pieces  DT "1"  10 pieces  DT "0" UV  Dsing Tips metal, LL  10 pieces DS 1,0" - 1,37 brown  10 pieces DS 0,5" - 0,33 orange  DS 0,5" - 0,33			80450
Dosing Tips plastic (only DT 1 with Luer Lock)   10 pieces		1 3 3 3	
10 pieces DT "0" 10 pieces DT "0,5" 10 pieces DT "1" 10 pieces DT "0" 10 pieces DT "1" 10 pieces DT "0" UV  Dsing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown DS 1,0"-1,37 10 pieces DS 0,5" - 0,33 orange DS 0,5"- 0,33		Cyberflood 400 S	80600
10 pieces DT "0" 10 pieces DT "0,5" 10 pieces DT "0,5" 10 pieces DT "1" 10 pieces DT "0" UV  Dsing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown 10 pieces DS 0,5" - 0,33 orange DS 0,5" - 0,33			
10 pieces DT "1" 10 pieces DT "0" UV  Dsing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown DS 1,0"- 1,37 10 pieces DS 0,5" - 0,33 orange DS 0,5"- 0,33	sdi	Dosing Tips plastic (only DT 1 with Luer Lock)	
10 pieces DT "1" 10 pieces DT "0" UV  Dsing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown DS 1,0"- 1,37 10 pieces DS 0,5" - 0,33 orange DS 0,5"- 0,33	T gr	10 pieces	DT "0"
10 pieces DT "1" 10 pieces DT "0" UV  Dsing Tips metal, LL 10 pieces DS 1,0" - 1,37 brown DS 1,0"- 1,37 10 pieces DS 0,5" - 0,33 orange DS 0,5"- 0,33	osir	10 pieces	DT "0,5"
Dsing Tips metal, LL  10 pieces DS 1,0" - 1,37 brown  10 pieces DS 0,5" - 0,33 orange  DS 0,5" - 0,33		10 pieces	DT "1"
10 pieces DS 1,0" - 1,37 brown DS 1,0"- 1,37 10 pieces DS 0,5" - 0,33 orange DS 0,5"- 0,33		10 pieces	DT "0" UV
10 pieces DS 1,0" - 1,37 brown DS 1,0"- 1,37 10 pieces DS 0,5" - 0,33 orange DS 0,5"- 0,33			
10 pieces DS 0,5" - 0,33 orange DS 0,5"- 0,33			
10 pieces DS 0,5" - 0,61 rose DS 0,5"- 0,61			DS 0,5"- 0,33
		10 pieces DS 0,5" - 0,61 rose	DS 0,5"- 0,61



### **LINOP U 400**

#### Cyberbond L.L.C.

401 North Raddant Road Batavia, IL 60510,

**USA** 

phone: +1 / 630 / 761 – 89 00 fax: +1 / 630 / 761 – 89 89 e-mail: sales@cyberbond1.com

#### **Cyberbond Europe GmbH**

Werner-von-Siemens-Str. 2 31515 Wunstorf

Germany

phone: +49 / 5031 / 95 66 – 0 fax: +49 / 5031 / 95 66 – 26 e-mail: info@cyberbond.de

#### **Cyberbond CS s.r.o.**

Czech Republic & Slovakia Lukášova 85 460 10 Liberec – Ostašov XX

Czech Republic

phone: +420 481 022 377 fax: +420 481 022 318 e-mail: info@cyberbond.cz

#### **Cyberbond France Sàrl**

15 A grand Rue 57282 Hauconcourt

France

phone: +33 / 3 / 87.61.76.90 fax: +33 / 3 / 87.61.77.96 e-mail: info@cyberbond-france.com

e-mail. info@cyberbond-france.com

#### **Cyberbond Iberica S.L.**

Rambla Catalunya, 49, Pral 2 a 08007 Barcelona

Spain

phone: +34 (93) 452 16 14 fax: +34 (93) 452 16 15 e-mail: info@cyberbond.eu

#### **Cyberbond UK Ltd**

The Space Centre
Cardiff Road – Barry – CF63 2BG

**United Kingdom** 

phone: +44 / 29 20 / 59 58 18 fax: +44 / 29 20 / 59 13 37 e-mail: info@cyberbond.uk.com

#### **Imprint**

Operating Instructions LINOP U 400

Responsible for Content
Ulrich Lipper and Dieter Rademacher

**English Translation** Gerry W. Lamb

Photos

Marian Schramm and Dieter Rademacher

**Design and Production** KONTOR3 Werbeagentur

Editor

Cyberbond Europe GmbH Werner-von-Siemens-Str. 2 31515 Wunstorf, Germany phone: +49 / 5031 / 95 66 – 0 fax: +49 / 5031 / 95 66 – 26 info@cyberbond.de www.cyberbond.eu

Copyright © 2013, 1. Edition Instruction date: May 2013 Version of software: R016

#### **Exclusion of Liability**

Cyberbond guarantees that LINOP Dispensing and Curing Equipment is fully operational when handled in an appropriate way and Cyberbond products are used. Nevertheless we refer to the Operation Instructions of each item, which can be downloaded from our Website (www.cyberbond.de).

In case of using other than Cyberbond goods for dispensing, cleaning or curing Cyberbond should be contacted beforehand, if this is suitable.

In case of installing LINOP equipment in a bigger production unit, Cyberbond can neither take any reliability for the functionality of the whole construction nor for the suitability of the LINOP equipment within this unit.

We recommend discussing all matters concerning LINOP equipment intensively with Cyberbond beforehand, in order to prove the suitability in each single case. Such a counselling interview should also be recorded in writing. If all this does not take place Cyberbond cannot take over any guaranty for functionality at all.

Cyberbond is working with price lists. These prices refer to the equipment alone. In case you wish support for the initial start-up or more advice after delivery, prices for this additional work have to be negotiated.

All given information, the data mentioned in this reference book, as well as particularly the recommendations for using LINOP equipment are based on our recent knowledge and experience. Due to the fact that the application possibilities are manifold and that the general working conditions are out of our influence, we strongly recommend doing sufficient tests in order to guarantee that LINOP equipment is suitable for the intended process. Except for wilful acts any liability based on such recommendations or any verbal advice is hereby expressly excluded.

Wunstorf, 30.05.2013

Ulrich Lipper Dieter Rademacher Managing Director Technical Director

All rights reserved. No element of this book is allowed to be reproduced without prior permission of Cyberbond.

