



Megacryl S130 (Part A)

Engineering Adhesives & Lubricants (Aust) Pty Ltd

Part Number: **Not Available**

Version No: **1.2**

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Issue Date: **09/01/2025**

Print Date: **09/01/2025**

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Megacryl S130 (Part A)
Synonyms	Not Available
Proper shipping name	ADHESIVES containing flammable liquid
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Structural Adhesive
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	Engineering Adhesives & Lubricants (Aust) Pty Ltd
Address	Unit 3 / 119 Olympic Circuit Southport Queensland 4215 Australia
Telephone	(07) 5531-4242
Fax	Not Available
Website	www.eal.com.au
Email	info@eal.com.au

Emergency telephone number

Association / Organisation	Poisons Information Centre
Emergency telephone number(s)	13 11 26
Other emergency telephone number(s)	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification ^[1]	Flammable Liquids Category 2, Skin Corrosion/Irritation Category 1A, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3
Legend:	1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Megacryl S130 (Part A)

Hazard pictogram(s)	  
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Signal word	Danger
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Hazard statement(s)

H225	Highly flammable liquid and vapour.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P271	Use only a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water.
P363	Wash contaminated clothing before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

Megacryl S130 (Part A)

CAS No	%[weight]	Name
80-62-6	60-80	<u>methyl methacrylate</u>
79-41-4	5-10	<u>methacrylic acid</u>
98-59-9	1-3	<u>toluene-4-sulfonyl chloride</u>
1187441-10-6	1-3	<u>HEMA-phosphate derivative</u>
26762-93-6	1-3	<u>diisopropylbenzene hydroperoxide</u>
7664-38-2.	<0.25	<u>orthophosphoric acid</u>
110-82-7	<0.05	<u>cyclohexane</u>
Legend: 1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available		

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none">▶ Immediately hold eyelids apart and flush the eye continuously with running water.▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.▶ Transport to hospital or doctor without delay.▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none">▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.▶ Quickly remove all contaminated clothing, including footwear.▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none">▶ If fumes or combustion products are inhaled remove from contaminated area.▶ Lay patient down. Keep warm and rested.▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.▶ Transport to hospital, or doctor, without delay.▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p>
Ingestion	<ul style="list-style-type: none">▶ For advice, contact a Poisons Information Centre or a doctor at once.▶ Urgent hospital treatment is likely to be needed.▶ If swallowed do NOT induce vomiting.▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.▶ Observe the patient carefully.▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For methyl methacrylate:

Significant effects developing over a work-shift are not detected by symptomatology, blood pressure, respiratory function testing, haemoglobin and white cell count, urinalysis and blood chemistry. Effects may occur in high concentration exposure groups with regard to serum glucose and blood urea, nitrogen, cholesterol, albumin and total bilirubin values. Possible alterations occur in skin and nervous system symptomatology, urinalysis findings and serum triglycerides. Diagnostic signs taken as indicative of methyl methacrylate-induced local neurotoxicity include sensory nerve distal conduction velocities. These deficits appear to result from diffusion of the substance into neurons, lysis of membrane lipids and demyelination.

For acute or short term repeated exposures to strong acids:

- ▶ Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- ▶ Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- ▶ Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- ▶ Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the dessicating action of the acid on proteins in specific tissues.

INGESTION:

- ▶ Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- ▶ **DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.**
- ▶ Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- ▶ Charcoal has no place in acid management.

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- Some authors suggest the use of lavage within 1 hour of ingestion.
- SKIN:
- Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- Deep second-degree burns may benefit from topical silver sulfadiazine.
- EYE:
- Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. **DO NOT use neutralising agents or any other additives.** Several litres of saline are required.
- Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	‣ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	
Fire/Explosion Hazard	Combustion products include: <ul style="list-style-type: none">‣ Liquid and vapour are highly flammable.‣ Severe fire hazard when exposed to heat, flame and/or oxidisers.‣ Vapour may travel a considerable distance to source of ignition.‣ Heating may cause expansion or decomposition leading to violent rupture of containers.‣ On combustion, may emit toxic fumes of carbon monoxide (CO). carbon dioxide (CO2) carbon monoxide (CO) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. May emit clouds of acid smoke
HAZCHEM	•3YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none">‣ Remove all ignition sources.‣ Clean up all spills immediately.‣ Avoid breathing vapours and contact with skin and eyes.‣ Control personal contact with the substance, by using protective equipment.‣ Contain and absorb small quantities with vermiculite or other absorbent material.‣ Wipe up.‣ Collect residues in a flammable waste container.‣ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.‣ Check regularly for spills and leaks.										
Major Spills	<p>Chemical Class:acidic compounds, organic</p> <p>For release onto land: recommended sorbents listed in order of priority.</p> <table border="1"><thead><tr><th>SORBENT TYPE</th><th>RANK</th><th>APPLICATION</th><th>COLLECTION</th><th>LIMITATIONS</th></tr></thead></table> <p>LAND SPILL - SMALL</p> <table border="1"><tbody><tr><td>wood fiber - pillow</td><td>1</td><td>throw</td><td>pitchfork</td><td>R, P, DGC, RT</td></tr></tbody></table>	SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	wood fiber - pillow	1	throw	pitchfork	R, P, DGC, RT
SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS							
wood fiber - pillow	1	throw	pitchfork	R, P, DGC, RT							

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cross-linked polymer - particulate	1	shovel	shovel	R,W,SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
foamed glass - pillow	2	throw	pitchfork	R, P, DGC, RT
wood fiber - particulate	3	shovel	shovel	R, W, P, DGC

LAND SPILL - MEDIUM

cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
polypropylene - particulate	2	blower	skiploader	W, SS, DGC
sorbent clay - particulate	2	blower	skiploader	R, I, P
cross-linked polymer - pillow	3	throw	skiploader	R, DGC, RT
polypropylene - mat	3	throw	skiploader	W, SS, DGC
expanded mineral - particulate	3	blower	skiploader	R, I, W, P, DGC

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	<ul style="list-style-type: none"> ▶ Store in approved flammable liquid storage area. ▶ No smoking, naked lights/ignition sources. ▶ Keep containers securely sealed. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▶ Keep adsorbents for leaks and spills readily available ▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up; storage tanks should be above ground and diked to hold entire contents. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Store below 38 deg. C.

Conditions for safe storage, including any incompatibilities

Suitable container	<p>For acrylates or methacrylates:</p> <p>Storage tanks and pipes should be made of stainless steel or aluminium.</p>
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Megacryl S130 (Part A)

	<p>Although they do not corrode carbon steel, there is a risk of contamination if corrosion does occur.</p> <ul style="list-style-type: none">▶ DO NOT use aluminium or galvanised containers▶ Check regularly for spills and leaks▶ Lined metal can, lined metal pail/ can.▶ Plastic pail.▶ Polyliner drum.▶ Packing as recommended by manufacturer.▶ Check all containers are clearly labelled and free from leaks. <p>For low viscosity materials</p> <ul style="list-style-type: none">▶ Drums and jerricans must be of the non-removable head type.▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none">▶ Removable head packaging;▶ Cans with friction closures and▶ low pressure tubes and cartridges <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p>
Storage incompatibility	<p>Methyl acrylate:</p> <ul style="list-style-type: none">▶ may polymerise explosively when heated above 21 C, or in light, or when when inhibitor concentrations fall to low levels▶ storage containers may explode at elevated temperatures▶ reacts violently with strong oxidisers▶ is incompatible with strong acids, alkalis, aliphatic amines, alkanolamines, polyvinyl chloride, mercaptans, nitro- compounds, perborates, azides, ethers, ketones, aldehydes, nitrates, nitrites, reducing agents, acid anhydrides, acid chlorides, concentrated mineral acids, metal salts, strong bases,▶ is usually stored below 10 deg C▶ vapour may block vents and confined spaces after forming solid polymers <p>NOTE: Contact with alkali solutions will remove inhibitor and render material unstable on storage.</p> <p>Avoid oxygen content of less than 5%</p> <p>Methacrylic acid:</p> <ul style="list-style-type: none">▶ is a reducing agent▶ reacts violently with oxidisers, strong acids, alkalis▶ unless inhibited (with 100 ppm of monomethyl ether for example) may polymerise violently▶ may polymerise at elevated temperatures, on contact with peroxides or hydrochloric acid, or in sunlight▶ is incompatible with ammonia, amines, isocyanates, alkylene oxides, epichlorohydrin▶ attacks metals, natural rubber, neoprene, nitrile and some plastics including PVC and polyvinyl alcohol (PVA)▶ uninhibited monomer vapour may block vents and confined spaces by forming solid polymers.▶ Reacts with mild steel, galvanised steel / zinc producing hydrogen gas which may form an explosive mixture with air.▶ Avoid strong bases.▶ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor.▶ Bulk storages may have special storage requirements▶ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c.▶ Segregate from alkalies, oxidising agents and chemicals readily decomposed by acids, i.e. cyanides, sulfides, carbonates.



X — Must not be stored together
O — May be stored together with specific preventions
+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	methacrylic acid	Methacrylic acid	20 ppm / 70 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	orthophosphoric acid	Phosphoric acid	1 mg/m3	3 mg/m3	Not Available	Not Available

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	cyclohexane	Cyclohexane	100 ppm / 350 mg/m3	1050 mg/m3 / 300 ppm	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
methyl methacrylate	1,000 ppm	Not Available
methacrylic acid	Not Available	Not Available
toluene-4-sulfonyl chloride	Not Available	Not Available
HEMA-phosphate derivative	Not Available	Not Available
diisopropylbenzene hydroperoxide	Not Available	Not Available
orthophosphoric acid	1,000 mg/m3	Not Available
cyclohexane	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
toluene-4-sulfonyl chloride	E	≤ 0.01 mg/m³
HEMA-phosphate derivative	E	≤ 0.1 ppm
diisopropylbenzene hydroperoxide	C	> 1 to ≤ 10 parts per million (ppm)
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

MATERIAL DATA

IFRA Prohibited Fragrance Substance

The International Fragrance Association (IFRA) Standards form the basis for the globally accepted and recognized risk management system for the safe use of fragrance ingredients and are part of the IFRA Code of Practice. This is the self-regulating system of the industry, based on risk assessments carried out by an independent Expert Panel

For toluene-4-sulfonyl chloride

CEL Ceiling: 5 mg/m3 (compare WEEL 15 minute, time-weighted average)

OEL STEL: 5 mg/m3

Solid p-toluenesulfonyl chloride produce skin and eye irritation. Vapours and particulates are vehicles which may transport and make available for release therein, acids in the lung. The workplace environmental exposure limit (WEEL) is thought to be protective against irritation of the eyes, respiratory system and skin.

Exposed individuals are **NOT** reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
C	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

For cyclohexane:

Odour Threshold Value: 784 ppm (detection)

NOTE: Detector tubes for cyclohexane, measuring in excess of 100 ppm are commercially available.

The recommended TLV-TWA represents the borderline of irritation but takes into account the practical difficulties of achieving lower values in the workplace. Whether serious or long-lasting consequences result from exposure at 300 ppm or whether humans become narcosed or fatigued remains to be established. The present value is thought to be a satisfactory bench-mark until further studies are made.

Odour Safety Factor(OSF)

OSF=4 (CYCLOHEXANE)

Odour Threshold Value (methyl methacrylate): 0.049 ppm (detection), 0.34 ppm (recognition)

NOTE: Detector tubes measuring in excess of 50 ppm, are available.


Concentrations as low as 125 ppm methyl methacrylate have produced irritation of the mucous membranes of exposed workers. The recommended TLV-TWA is thought to be sufficiently low to protect against discomfort from irritation and acute systemic intoxication.

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for methacrylic acid:

The recommended TLV-TWA is based on analogy with the TLV-TWA for acrylic acid and limited human and animal data. Exposure at or below this level is thought to minimise the potential for ocular or dermal irritation. OSHA considers a skin notation is necessary to prevent dermal absorption and systemic toxicity.

Exposure controls

<p>Appropriate engineering controls</p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.</p> <p>An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="387 824 1493 1106"> <thead> <tr> <th>Type of Contaminant:</th><th>Air Speed:</th></tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td><td>0.25-0.5 m/s (50-100 f/min.)</td></tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td><td>0.5-1 m/s (100-200 f/min.)</td></tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td><td>1-2.5 m/s (200-500 f/min.)</td></tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td><td>2.5-10 m/s (500-2000 f/min.)</td></tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="387 1164 1179 1344"> <thead> <tr> <th>Lower end of the range</th><th>Upper end of the range</th></tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td><td>2: Contaminants of high toxicity</td></tr> <tr> <td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr> <tr> <td>4: Large hood or large air mass in motion</td><td>4: Small hood-local control only</td></tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	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aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)																				
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)																				
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)																				
Lower end of the range	Upper end of the range																				
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents																				
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity																				
3: Intermittent, low production.	3: High production, heavy use																				
4: Large hood or large air mass in motion	4: Small hood-local control only																				
<p>Individual protection measures, such as personal protective equipment</p>																					
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▶ Alternatively a gas mask may replace splash goggles and face shields. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. 																				
<p>Skin protection</p>	<p>See Hand protection below</p>																				
<p>Hands/feet protection</p>	<ul style="list-style-type: none"> ▶ Elbow length PVC gloves ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. 																				

Megacryl S130 (Part A)

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

Other protection

- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ▶ Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.

Respiratory protection

Type BAX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	BAX-AUS P2	-	BAX-PAPR-AUS / Class 1 P2
up to 50 x ES	-	BAX-AUS / Class 1 P2	-
up to 100 x ES	-	BAX-2 P2	BAX-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Megacryl S130 (Part A)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	White		
Physical state	Liquid	Relative density (Water = 1)	1
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	4	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Applicable	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor. ▶ Bulk storages may have special storage requirements ▶ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c. ▶ Contact with alkaline material liberates heat
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Megacryl S130 (Part A)

Inhaled	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce toxic effects.</p> <p>Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Acidic corrosives produce respiratory tract irritation with coughing, choking and mucous membrane damage. Symptoms of exposure may include dizziness, headache, nausea and weakness. In more severe exposures, pulmonary oedema may be evident either immediately or after a latent period of 5-72 hours. Symptoms of pulmonary oedema include a tightness in the chest, dyspnoea, frothy sputum and cyanosis. Examination may reveal hypotension, a weak and rapid pulse and moist rates. Death, due to anoxia, may occur several hours after onset of the pulmonary oedema.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Workers in plants manufacturing methyl methacrylate have complained of headaches, pains in the extremities, fatigue, sleep disturbance, irritability and loss of memory. A Russian report associated disturbances in the level of insulin, prolactin and circulating somatotrophic hormone in women to occupational exposure to methyl methacrylate.</p> <p>Inhalation of 47 ppm in dogs produces hypotension, signs of central nervous system (CNS) depression, hepatic and renal degeneration and death in respiratory arrest</p> <p>If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.</p>
Ingestion	<p>Ingestion of acidic corrosives may produce circumoral burns with a distinct discolouration of the mucous membranes of the mouth, throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Oedema of the epiglottis may produce respiratory distress and possibly, asphyxia. Nausea, vomiting, diarrhoea and a pronounced thirst may occur. More severe exposures may produce a vomitus containing fresh or dark blood and large shreds of mucosa. Shock, with marked hypotension, weak and rapid pulse, shallow respiration and clammy skin may be symptomatic of the exposure.</p> <p>Circulatory collapse may, if left untreated, result in renal failure. Severe cases may show gastric and oesophageal perforation with peritonitis, fever and abdominal rigidity. Stricture of the oesophageal, gastric and pyloric sphincter may occur as within several weeks or may be delayed for years. Death may be rapid and often results from asphyxia, circulatory collapse or aspiration of even minute amounts. Delayed deaths may be due to peritonitis, severe nephritis or pneumonia. Coma and convulsions may be terminal.</p> <p>The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.</p> <p>At sufficiently high doses the material may be hepatotoxic (i.e. poisonous to the liver). Signs may include nausea, stomach pains, low fever, loss of appetite, dark urine, clay-coloured stools, jaundice (yellowing of the skin or eyes)</p> <p>At sufficiently high doses the material may be nephrotoxic (i.e. poisonous to the kidney).</p> <p>Oral doses of 5 ml/kg methyl methacrylate in dogs produce hypotension, signs of central nervous system (CNS) depression, hepatic and renal degeneration and death in respiratory arrest</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p>
Skin Contact	<p>Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.</p> <p>Reports of dental technicians, surgeons and manufacturing employees with direct skin contact with methyl methacrylate document paresthesias of the digits and mild local axonal degeneration.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period.</p> <p>Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p>
Eye	<p>Direct eye contact with acid corrosives may produce pain, lachrymation, photophobia and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possible irreversible damage. The appearance of the burn may not be apparent for several weeks after the initial contact. The cornea may ultimately become deeply vascularised and opaque resulting in blindness.</p> <p>When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.</p> <p>Irritation of the eyes may produce a heavy secretion of tears (lachrymation).</p>
Chronic	<p>Repeated or prolonged exposure to acids may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue.</p> <p>Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis.</p> <p>The impact of inhaled acidic agents on the respiratory tract depends upon a number of interrelated factors. These include physicochemical characteristics, e.g., gas versus aerosol; particle size (small particles can penetrate deeper into the lung); water solubility (more soluble agents are more likely to be removed in the nose and mouth). Given the general lack of information on the particle size of aerosols involved in occupational exposures to acids, it is difficult to identify their principal deposition site</p>

Megacryl S130 (Part A)

within the respiratory tract. Acid mists containing particles with a diameter of up to a few micrometers will be deposited in both the upper and lower airways. They are irritating to mucous epithelia, they cause dental erosion, and they produce acute effects in the lungs (symptoms and changes in pulmonary function). Asthmatics appear to be at particular risk for pulmonary effects.

Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.

Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population.

Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.

Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive.

Substances that can cause occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers

Wherever it is reasonably practicable, exposure to substances that can cause occupational asthma should be prevented. Where this is not possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive.

Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance.

Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Prolonged and repeated exposures can cause liver and kidney damage. Hypotension induced by methyl methacrylate in surgical bone cement has been followed by cardiac arrest with at least one fatality in a patient undergoing surgery reported.

An increased mortality from colon and rectal cancer in white male employees exposed for at least 10-months to acrylate monomer (including methyl methacrylate) has been reported in one cohort but not in others where acrylate exposures were controlled.

Incorporation of up to 2000 ppm methyl methacrylate in drinking water of rats for up to two-years did not induce any treatment-related pathology although subcutaneous and intraperitoneal implants of freshly polymerised material for up to 39 months produced local fibrosarcoma.

Inhalation of methyl methacrylate by rats and mice of both sexes produced inflammation of the nasal cavity and degeneration of the olfactory sensory epithelium and epithelial hyperplasia of the nasal cavity in mice (exposure occurred over two years)

On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.

Megacryl S130 (Part A)	TOXICITY	IRRITATION
	Not Available	Not Available
methyl methacrylate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Eye (Rodent - rabbit): 150mg
	Inhalation (Rat) LC50: 29.8 mg/l4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: 7872 mg/kg ^[2]	Skin (Human - woman): 2%/48H
		Skin (Rodent - rabbit): 10gm
methacrylic acid	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 500 mg/kg ^[2]	Eye: adverse effect observed (irreversible damage) ^[1]
	Inhalation (Rat) LC50: 7.1 mg/l4h ^[2]	Skin: adverse effect observed (corrosive) ^[1]
	Oral (Rat) LD50: 1060 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]
toluene-4-sulfonyl chloride	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5010 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: 4680 mg/kg ^[1]	Skin: adverse effect observed (irritating) ^[1]

Megacryl S130 (Part A)

HEMA-phosphate derivative	TOXICITY	IRRITATION
	Oral (Rat) LD50: >2000 mg/kg ^[1]	Not Available
diisopropylbenzene hydroperoxide	TOXICITY	IRRITATION
	Oral (Rat) LD50: 6200 mg/kg ^[2]	Skin: adverse effect observed (corrosive) ^[1]
orthophosphoric acid	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1260 mg/kg ^[2]	Not Available
	Inhalation (Rat) LC50: 0.026 mg/L4h ^[2]	
	Oral (Rat) LD50: 1530 mg/kg ^[2]	
cyclohexane	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (Rodent - rabbit): 0.1mL
	Inhalation (Rat) LC50: >5540 ppm4h ^[1]	Eye (Rodent - rabbit): 0.1mL - Severe
	Oral (Rat) LD50: 12705 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin (Rodent - rabbit): 1548mg/2D (intermittent)
		Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

Megacryl S130 (Part A)	<p>Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. In addition to the allergen-specific potential for causing respiratory sensitisation, the amount of the allergen, the exposure period and the genetically determined disposition of the exposed person are likely to be decisive. Factors which increase the sensitivity of the mucosa may play a role in predisposing a person to allergy. They may be genetically determined or acquired, for example, during infections or exposure to irritant substances. Immunologically the low molecular weight substances become complete allergens in the organism either by binding to peptides or proteins (haptens) or after metabolism (prohaptens). Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.</p>
METHYL METHACRYLATE	<p>Inhalation (human) TCLo: 60 mg/m3(15 ppm) [* Manuf. Rohm & Haas]</p> <p>The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
METHACRYLIC ACID	<p>For methacrylic acid (MAA): Acute toxicity: MAA is rapidly absorbed in rats after oral and inhalation administration. Oral LD50 values of 1320-2260 mg/kg for rats, a dermal LD50 value between 500 and 1000 mg/kg for rabbits and a LC50 (rat) of 7.1 mg/l/4h were determined. The main clinical sign in animal tests on acute toxicity of MAA is severe irritancy at the site of contact. MAA causes adverse effects at the site of application, depending on the concentration and frequency or time of exposure. The undiluted acid causes skin and eye corrosion and respiratory tract lesions. MAA is not sensitising as demonstrated by human experience and by animal tests. Repeat dose toxicity: The main effect of MAA in acute and subchronic animal studies is irritation/corrosivity at the site of contact. In repeated dose inhalation studies the relevant toxic effect was irritation of the nasal mucosa. Rhinitis was observed in rats >20 ppm (71.4 mg/m3) and mice at 300 ppm (1071 mg/m3) when animals were exposed on 90 days. Additionally, in mice degenerative lesions of the olfactory epithelium occurred at doses from 100 ppm (357 mg/m3). A NOAEL for the local effects of 20 ppm (71.4 mg/m3) was derived from a study on mice. The NOAEC for systemic toxic effects was identified to be 100 ppm in mice and 300 ppm in rats. Toxic effects after dermal or oral application routes are unknown. Genotoxicity: MAA is negative in a bacterial gene mutation test. Taking into consideration the data on the methyl ester of MAA (methyl methacrylate, MMA) - which indicate that MMA does not express a genotoxic potential <i>in vivo</i> - it is unlikely that MMA produces genetic damage. Carcinogenicity: No cancer studies on MAA are available. Focal hyperplasia of the respiratory epithelium or lymphatic hyperplasia of mandibular lymph nodes in a 90-day inhalation study were not interpreted as a preneoplastic lesion but considered to represent reactive or inflammatory processes due to the irritant effect of MAA. With respect to MMA data, there is no concern on carcinogenic properties of MAA. Reproductive toxicity: Data on reproductive toxicity of MAA in animals or humans does not exist. From studies with MMA no concern in relation to reproductive toxicity of MAA has to be assumed.</p>
TOLUENE-4-SULFONYL CHLORIDE	<p>For toluene-4-sulfonyl chloride (syn: 4-methylbenzenesulfonyl chloride) Acute toxicity: The acute oral toxicity study [OECD TG 423] of 4-methylbenzenesulfonyl chloride in rats showed that this chemical did not cause any significant changes in terms of LD50 at 2,000 mg/kg b.w for 1st and 2nd steps, and 5,000 mg/kg bw for limit test. Therefore, the oral LD50 value in female rats was greater than the highest tested dose (5,000 mg/kg bw). However, in a dose-finding study for an <i>in vivo</i> micronucleus test, at 200 mg/kg bw, all three female mice died.</p>

Megacryl S130 (Part A)

	<p>Investigation was performed to observe effects of 4-methylbenzenesulfonyl chloride such as erythema and oedema on the abraded and intact backs of New Zealand White rabbits [OECD TG 404]. According to the results, the test substance induced irritation on the skins of rabbits. regarding eye irritation, a test was performed according to the FHSA protocol, in which the eyes were exposed for 24 hours then scored at 24, 48 and 72 hours after the exposure. Accordingly, 4-methylbenzenesulfonyl chloride induced corrosion and irritation on the eyes of New Zealand Albino Rabbits.</p> <p>Repeat dose: In the Combined Repeated Dose and Reproduction/Developmental Toxicity Screening Test in rats [OECD TG 422], 4-methylbenzenesulfonyl chloride was administered by gavage at the dose levels of 0, 150, 350 and 750 mg/kg bw/day for 35 days and 36 ~ 51 days for male and female rats, respectively. Some clinical signs were observed at the dose level of 150 mg/kg bw/day in males such as intermittent (blood-like) salivation and staining around mouth; and in females such as intermittent (blood-like) salivation, staining around mouth, difficult delivery, poor nursing, irregular respiration. Based on these results, the LOAEL and NOAEL were determined to be 150 mg/kg/day and below the lowest tested dose (150 mg/kg/day) for both sexes, respectively.</p> <p>Genotoxicity: <i>In vitro</i> bacterial gene reverse mutation tests [OECD TG 471 and 472] gave negative results in <i>Salmonella typhimurium</i> (strains TA98, TA100, TA1535 and TA1537) and <i>Escherichia coli</i> WP2 <i>uvrA</i> with and without metabolic activation. <i>Salmonella typhimurium</i> (TA100 strain) showed positive mutagenic effects at concentrations of 1,250, 2,500 and 5,000 ug/plate without metabolic activation and the same strain (TA100) showed negative results with metabolic activation. Furthermore, an <i>in vivo</i> mutagenicity test, mammalian erythrocyte micronucleus assay (OECD TG 474) was negative. No firm conclusion can be reached from the available mutagenicity results.</p> <p>Developmental/ reproductive toxicity: In a reproduction/developmental toxicity screening test [OECD TG 422] with male and female rats, there were no significant treatment-related changes in terms of pregnancy, fertility, examination of pups etc. Therefore, LOAEL and NOAEL for reproduction and development are considered to be greater than 750 mg/kg bw/day.</p>
HEMA-PHOSPHATE DERIVATIVE	<p>NOAEL 300 mg/kg bw /day All constituents undergo similar transformation reactions, i.e., ester hydrolysis resulting in the formation of methacrylic acid and 2-hydroxyethyl dihydrogen phosphate. Another possible metabolic pathway predicted by the <i>in vivo</i> rat metabolism simulator is the phosphate hydrolysis or O-dealkylation of the methacryloyloxyethyl group. However, the results of acute, repeated dose and mutagenicity testing suggest that no toxic metabolites are formed when the constituents of test substance are broken down. Bioaccumulation Based on the physico-chemical information (log Kow and water solubility), it is concluded that the potential for bioaccumulation is low. Excretion Based on the physico-chemical information, metabolic pathways main excretion of test substance can be expected to be via urine. A study was conducted to assess the eye irritancy potential of the test substance in rabbit according to OECD Guideline 405, EU Method B.5, US EPA OPPTS 870.2400 and JMAFF Guideline, 2000, in compliance with GLP.A single dose of 0.1 mL test substance was instilled into the sac of one eye. it was concluded that ocular corrosion had occurred by instillation of test substance into the rabbit eye in the animal. Hence, the substance was found to cause corrosive effects on the eye. The skin sensitization potential of the test substance was evaluated in a mouse local lymph node assay, conducted according to OECD Guideline 429 and EU Method B42, in compliance with GLP. Results show that the test substance at 50% concentration elicits a SI =3. The calculated EC3 value of test substance was 30.6% (w/v). Under the study conditions, the substance was shown to have sensitisation potential (sensitizer) in the local lymph node assay. Based on the available results from <i>in vitro</i> genotoxicity assays with the test substance, HEMA-phosphate, as well as the read across substance, test substance is not considered to have mutagenic or clastogenic potential. No adverse effect on reproductive performance as well as offspring was observed in the combined repeated dose and reproduction / developmental screening test. *REACH Dossier</p>
DIISOPROPYLBENZENE HYDROPEROXIDE	<p>for 53% dilutions:</p>
ORTHOPHOSPHORIC ACID	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.</p>
CYCLOHEXANE	<p>Bacteria mutagen</p>
Megacryl S130 (Part A) & METHYL METHACRYLATE & METHACRYLIC ACID & TOLUENE-4-SULFONYL CHLORIDE & ORTHOPHOSPHORIC ACID	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p>
Megacryl S130 (Part A) & METHYL METHACRYLATE & HEMA-PHOSPHATE DERIVATIVE	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p>
Megacryl S130 (Part A) & METHACRYLIC ACID & ORTHOPHOSPHORIC ACID	<p>for acid mists, aerosols, vapours</p> <p>Data from assays for genotoxic activity <i>in vitro</i> suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airways from direct exposure to inhaled acidic mists, just as mucous plays an important role in protecting the gastric epithelium from its auto-secreted hydrochloric acid. In considering whether pH itself induces genotoxic events <i>in vivo</i> in the respiratory system, comparison should be made with the human stomach, in which gastric juice may be at pH 1-2 under fasting or nocturnal conditions, and with the human urinary bladder, in which the pH of urine can range from <5 to > 7 and normally</p>

Megacryl S130 (Part A)

	<p>averages 6.2. Furthermore, exposures to low pH <i>in vivo</i> differ from exposures <i>in vitro</i> in that, <i>in vivo</i>, only a portion of the cell surface is subjected to the adverse conditions, so that perturbation of intracellular homeostasis may be maintained more readily than <i>in vitro</i>.</p>
Megacryl S130 (Part A) & METHYL METHACRYLATE	<p>For methyl methacrylate:</p> <p>Acute toxicity: MMA is rapidly absorbed after oral or inhalatory administration. <i>In vitro</i> skin absorption studies in human skin indicate that MMA can be absorbed through human skin. After inhalation to rats 10 to 20% of the substance is deposited in the upper respiratory tract where it is metabolised by local tissue esterases.</p> <p>Acute toxicity of MMA by the oral, dermal, and inhalative routes is low as judged by tests with different species: The oral LD50 for rats, mice, and rabbits is found to exceed 5000 mg/kg bw.</p> <p>Acute inhalation toxicity for rats and mice is described by LC50 values of > 25 mg/l/4 hours.</p> <p>Acute dermal toxicity is reported for rabbits to exceed 5000 mg/kg bw. Skin and respiratory irritation are reported for subjects exposed to monomeric MMA. The substance has been shown to produce severe skin irritation when tested undiluted on rabbit skin. There are indications from studies in animals that MMA can be irritating to the respiratory system. In contact with eyes MMA has shown only weak irritation of the conjunctivae. MMA has a moderate to strong sensitising potential in experimental animals. Cases of contact dermatitis have been reported for workers exposed to the monomeric chemical. There is no convincing evidence that MMA is a respiratory sensitiser in humans.</p> <p>The lead effect caused by MMA is a degeneration of the olfactory region of the nose being the most sensitive target tissue. For this effect a NOAEC of 25 ppm (104 mg/m³) in a two-year inhalation study in rats was identified but only slight effects on the olfactory tissues have been observed at 100 ppm. Concerning systemic effects, two different valid studies have been considered for identifying a N(L)OAE. Due to different dose selections, different values for N(L)OEA are available. The LOEALs and the NOEALs for female rats ranges between 400 and 500 ppm and from 100 to 250 ppm respectively. In subchronic inhalation studies systemic toxic effects were seen in rats >1000 ppm, respectively in mice >500 ppm, including degenerative and necrotic lesions in liver, kidney, brain, and atrophic changes in spleen and bone marrow. These effects were not seen in chronic studies up to 1000 ppm. Oral administration to rats resulted in a NOAEL of 200 mg/kg bw/d.</p> <p>MMA has <i>in vitro</i> the potential for induction of mutagenic effects, especially clastogenicity. However, this potential is limited to high doses with strong toxic effects. Furthermore, the negative <i>in vivo</i> micronucleus test and the negative dominant lethal assay indicate that this potential is not expressed <i>in vivo</i>. There is no relevant concern on carcinogenicity of MMA in humans and animals. Epidemiology data on increased tumour rates in exposed cohorts are of limited reliability and cannot be related to MMA as the solely causal agent.</p> <p>MMA did not reveal an effect on male fertility when animals had been exposed to up to 9000 ppm. From the available developmental toxicity investigations, including an inhalation study according to OECD Guideline 414, no teratogenicity, embryotoxicity or foetotoxicity has been observed at exposure levels up to and including 2028 ppm (8425 mg/m³). The available human data on sexual disorders in male and female workers cannot be considered to conclude on reproductive toxicity effects of MMA due to the uncertain validity of the studies</p>
METHYL METHACRYLATE & METHACRYLIC ACID & HEMA-PHOSPHATE DERIVATIVE	<p>Where no "official" classification for acrylates and methacrylates exists, there has been cautious attempts to create classifications in the absence of contrary evidence. For example</p> <p>Monoalkyl or monoarylestere of acrylic acids should be classified as R36/37/38 and R51/53</p> <p>Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38</p> <p>Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH₂=CHCOO or CH₂=C(CH₃)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing.</p> <p>This position has now been revised and acrylates and methacrylates are no longer <i>de facto</i> carcinogens.</p>
METHACRYLIC ACID & TOLUENE-4-SULFONYL CHLORIDE	<p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p>
METHACRYLIC ACID & TOLUENE-4-SULFONYL CHLORIDE & ORTHOPHOSPHORIC ACID	<p>The material may produce respiratory tract irritation. Symptoms of pulmonary irritation may include coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and a burning sensation.</p> <p>Unlike most organs, the lung can respond to a chemical insult or a chemical agent, by first removing or neutralising the irritant and then repairing the damage (inflammation of the lungs may be a consequence).</p> <p>The repair process (which initially developed to protect mammalian lungs from foreign matter and antigens) may, however, cause further damage to the lungs (fibrosis for example) when activated by hazardous chemicals. Often, this results in an impairment of gas exchange, the primary function of the lungs. Therefore prolonged exposure to respiratory irritants may cause sustained breathing difficulties.</p>
TOLUENE-4-SULFONYL CHLORIDE & HEMA-PHOSPHATE DERIVATIVE & ORTHOPHOSPHORIC ACID	<p>No significant acute toxicological data identified in literature search.</p>

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Megacryl S130 (Part A)

Legend: ✗ – Data either not available or does not fit the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Megacryl S130 (Part A)	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
methyl methacrylate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>110mg/l	2
	EC50	96h	Algae or other aquatic plants	170mg/l	1
	EC50	48h	Crustacea	69mg/l	1
	EC0(ECx)	48h	Crustacea	48mg/l	1
	LC50	96h	Fish	>79mg/l	2
methacrylic acid	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	10mg/l	2
	EC50	96h	Algae or other aquatic plants	0.59mg/l	1
	NOEC(ECx)	96h	Algae or other aquatic plants	0.38mg/l	1
	EC50	48h	Crustacea	>130mg/l	1
	LC50	96h	Fish	85mg/l	2
toluene-4-sulfonyl chloride	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	LC50	96h	Fish	55mg/l	2
	EC50	48h	Crustacea	70mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	2.6mg/l	2
HEMA-phosphate derivative	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	90mg/l	Not Available
	EC50(ECx)	72h	Algae or other aquatic plants	90mg/l	Not Available
	EC50	48h	Crustacea	>100mg/l	Not Available
	LC50	96h	Fish	>100mg/l	Not Available
diisopropylbenzene hydroperoxide	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	10.8mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	1.3mg/l	2
	EC50	48h	Crustacea	8.2mg/l	2
	LC50	96h	Fish	1.7mg/l	2
orthophosphoric acid	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	77.9mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	<7.5mg/l	2
	EC50	48h	Crustacea	>100mg/l	2
	LC50	96h	Fish	67.94-113.76mg/L	4
cyclohexane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	2.17mg/l	2
	BCF	1344h	Fish	31-102	7
	EC50	72h	Algae or other aquatic plants	3.428mg/l	2
	EC50(ECx)	48h	Crustacea	0.9mg/l	2
	EC50	48h	Crustacea	0.9mg/l	2
	LC50	96h	Fish	4.53mg/l	2

Megacryl S130 (Part A)

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms.

Ecotoxicity:

The tolerance of water organisms towards pH margin and variation is diverse. Recommended pH values for test species listed in OECD guidelines are between 6.0 and almost 9. Acute testing with fish showed 96h-LC50 at about pH 3.5

For methacrylic acid (MAA)

log Kow : 0.93

Koc : 76

BOD 5 : 0.89

ThOD : 1.67

BCF : 3

Environmental fate:

MAA has a water solubility of 89 g/l, a vapour pressure of 0.9 hPa and a log Kow of 0.93.

According to the physico-chemical properties the target compartment for this substance is the hydrosphere.

MAA is stable in neutral solution and is classified as "readily biodegradable". There is no considerable potential for bio- or geoaccumulation.

An atmospheric half-life of 11 h was calculated for this substance.

Ecotoxicity:

Fish LC50 (96 h): Oncorhynchus mykiss 85 mg/l

Daphnia magna EC50 (48 h): 100-180 mg/l

Daphnia magna NOEC (21 d): 53 mg/l

Algae EC50 (72 h): Selenastrum capricornutum 45 mg/l; EC10 (72 h): 8.2 mg/l

Based on these data there is a moderate hazard concern to aquatic organisms. With an assessment factor of 50 a PNEC of 164 ug/l is determined.

For methyl methacrylate (MMA):

Koc : 87

Half-life (hr) air : 2.7-3

Half-life (hr) H2O surface water : 6.3-336

Henry's atm m3 /mol: 3.24E-04

BOD 5 0.14

log BCF : 0.55

Environmental fate:

MMA has a water solubility of 16 g/l, a vapour pressure of 42 hPa , and a log Pow of 1.83. The environmental behavior of MMA is determined by its range of 1.1 - 9.7 hours atmospheric half life and moderate volatility. MMA is readily biodegradable. Hydrolysis is not significant at neutral and acidic pH, but increases in the upper pH range. The average Kp value of 1.0 l/kg indicates no relevant adsorption onto sediment or soil. Based on the physico-chemical properties of MMA, the air and to a much lower extent the hydrosphere are the preferred target compartments for distribution and neither relevant bioaccumulation nor geoaccumulation are expected. In waste water treatment plants 89.2 % of the substance are estimated to be removed predominately by biodegradation.

Ecotoxicity:

Fish LC50 (96 h): Lepomis macrochirus 191 mg/l; rainbow trout (Oncorhynchus mykiss >79 mg/l, NOEC 40 mg/l

Daphnia magna EC NOEC (21 d) 37 mg/l

Daphnia magna EC50 (48 h): 69 mg/l

The most relevant study on algae has examined *Selenastrum capricornutum* according to OECD guideline 201. The highest test concentration of 110 mg/l caused growth inhibition below 50 %, the NOEC was 110 mg/l for growth rate and 49 mg/l for biomass as endpoints.

Based on these data there is a moderate hazard concern to aquatic organisms. For derivation of the **Predicted No Effect Concentration (PNEC)** the lowest valid effect concentration, i.e. 37 mg/l from the long-term daphnid test, is divided by an assessment factor of 50 as proposed in the TGD for the present data basis: PNECaqua = 740 ug/l.

It is not possible to derive a PNEC for the atmospheric compartment due to the lack of experimental data.

Data on effects to terrestrial organisms are not available. In an indicative risk assessment for the soil compartment, the aquatic PNEC of 740 ug/l can be used and compared to the concentration in soil pore water.

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances	Unsaturated substances (Reactive Emissions)	Major Stable Products produced following reaction with ozone.
Occupants (exhaled breath, ski oils, personal care products)	Isoprene, nitric oxide, squalene, unsaturated sterols, oleic acid and other unsaturated fatty acids, unsaturated oxidation products	Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 4OPA, formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid.
Soft woods, wood flooring, including cypress, cedar and silver fir boards, houseplants	Isoprene, limonene, alpha-pinene, other terpenes and sesquiterpenes	Formaldehyde, 4-AMC, pinoaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles
Carpets and carpet backing	4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters	Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal
Linoleum and paints/polishes containing linseed oil	Linoleic acid, linolenic acid	Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decenal, 1-pentene-3-one, propionic acid, n-butyric acid
Latex paint	Residual monomers	Formaldehyde
Certain cleaning products, polishes, waxes, air fresheners	Limonene, alpha-pinene, terpinolene, alpha-terpineol, linalool, linalyl acetate and other terpenoids, longifolene and other sesquiterpenes	Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles
Natural rubber adhesive	Isoprene, terpenes	Formaldehyde, methacrolein, methyl vinyl ketone
Photocopier toner, printed paper, styrene polymers	Styrene	Formaldehyde, benzaldehyde
Environmental tobacco smoke	Styrene, acrolein, nicotine	Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde, cotinine

Megacryl S130 (Part A)

Soiled clothing, fabrics, bedding	Squalene, unsaturated sterols, oleic acid and other saturated fatty acids	Acetone, geranyl acetone, 6MHO, 40PA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid
Soiled particle filters	Unsaturated fatty acids from plant waxes, leaf litter, and other vegetative debris; soot; diesel particles	Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH)
Ventilation ducts and duct liners	Unsaturated fatty acids and esters, unsaturated oils, neoprene	C5 to C10 aldehydes
"Urban grime"	Polycyclic aromatic hydrocarbons	Oxidized polycyclic aromatic hydrocarbons
Perfumes, colognes, essential oils (e.g. lavender, eucalyptus, tea tree)	Limonene, alpha-pinene, linalool, linalyl acetate, terpinene-4-ol, gamma-terpinene	Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H) furanone, SOAs including ultrafine particles
Overall home emissions	Limonene, alpha-pinene, styrene	Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles
Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols		
Reference: Charles J Weschler; Environmental Health Perspectives, Vol 114, October 2006		
For Acrylates		
Ecotoxicity - Compounds with a log Pow >5 cause drowsiness or stupor, but at lower log Pow the toxicity of acrylates is greater than predicted for simple narcotics.		
Atmospheric Fate: Volatilized acrylic acid and acrylic esters are predicted to degrade rapidly by atmospheric photo-oxidation with estimated half-lives of 2 to 24 h.		
Terrestrial Fate: Acrylic acid biodegrades aerobically in soil. The mobility in soil of acrylic acid and its esters ranged from 'medium' to 'very high'. Acrylic acid degrades rapidly to carbon dioxide in soil.		
Aquatic Fate: If released to surface water, acrylic acid and the acrylic esters be rapidly biodegraded while a portion would volatilize to the air.		
Ecotoxicity: The acute toxicity of acrylic acid to fish and invertebrates ranged from 'slightly' toxic to 'practically non-toxic'. The acute toxicity of the acrylic esters was 'moderately' toxic. Acetone is not acutely toxic to fish, invertebrates or water fleas. Effects on algae of these compounds could not be judged from static tests due to the extensive biodegradation and volatilization that occurred during the tests. Overall these studies show that acrylic acid and the acrylic esters studied can rapidly biodegrade, have a low potential for persistence or bioaccumulation in the environment, and have low to moderate toxicity.		
Prevent, by any means available, spillage from entering drains or water courses.		
DO NOT discharge into sewer or waterways.		

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl methacrylate	LOW	LOW
methacrylic acid	LOW	LOW
toluene-4-sulfonyl chloride	HIGH	HIGH
diisopropylbenzene hydroperoxide	HIGH	HIGH
orthophosphoric acid	HIGH	HIGH
cyclohexane	HIGH (Half-life = 360 days)	LOW (Half-life = 3.63 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl methacrylate	LOW (BCF = 6.6)
methacrylic acid	LOW (LogKOW = 0.93)
toluene-4-sulfonyl chloride	LOW (LogKOW = 3.4886)
diisopropylbenzene hydroperoxide	LOW (LogKOW = 3.5386)
orthophosphoric acid	LOW (LogKOW = -0.77)
cyclohexane	LOW (BCF = 242)

Mobility in soil

Ingredient	Mobility
methyl methacrylate	LOW (Log KOC = 10.14)
methacrylic acid	HIGH (Log KOC = 1.895)
toluene-4-sulfonyl chloride	LOW (Log KOC = 240.8)
diisopropylbenzene hydroperoxide	LOW (Log KOC = 12630)
orthophosphoric acid	HIGH (Log KOC = 1)
cyclohexane	LOW (Log KOC = 165.5)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<div>Containers may still present a chemical hazard/ danger when empty.</div> <div>Return to supplier for reuse/ recycling if possible.</div>
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Megacryl S130 (Part A)

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- **DO NOT allow wash water from cleaning or process equipment to enter drains.**
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralise at an approved treatment plant. Treatment should involve: Neutralisation with soda-ash or soda-lime followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus
- Decontaminate empty containers with 5% aqueous sodium hydroxide or soda ash, followed by water. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•3YE

Land transport (ADG)

14.1. UN number or ID number	1133				
14.2. UN proper shipping name	ADHESIVES containing flammable liquid				
14.3. Transport hazard class(es)	<table> <tr> <td>Class</td><td>3</td></tr> <tr> <td>Subsidiary Hazard</td><td>Not Applicable</td></tr> </table>	Class	3	Subsidiary Hazard	Not Applicable
Class	3				
Subsidiary Hazard	Not Applicable				
14.4. Packing group	II				
14.5. Environmental hazard	Not Applicable				
14.6. Special precautions for user	<table> <tr> <td>Special provisions</td><td>Not Applicable</td></tr> <tr> <td>Limited quantity</td><td>5 L</td></tr> </table>	Special provisions	Not Applicable	Limited quantity	5 L
Special provisions	Not Applicable				
Limited quantity	5 L				

Air transport (ICAO-IATA / DGR)

14.1. UN number	1133						
14.2. UN proper shipping name	Adhesives containing flammable liquid						
14.3. Transport hazard class(es)	<table> <tr> <td>ICAO/IATA Class</td><td>3</td></tr> <tr> <td>ICAO / IATA Subsidiary Hazard</td><td>Not Applicable</td></tr> <tr> <td>ERG Code</td><td>3L</td></tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subsidiary Hazard	Not Applicable	ERG Code	3L
ICAO/IATA Class	3						
ICAO / IATA Subsidiary Hazard	Not Applicable						
ERG Code	3L						
14.4. Packing group	II						
14.5. Environmental hazard	Not Applicable						

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14.6. Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1133	
14.2. UN proper shipping name	ADHESIVES containing flammable liquid	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5 Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-E , S-D
	Special provisions	Not Applicable
	Limited Quantities	5 L

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
methyl methacrylate	Not Available
methacrylic acid	Not Available
toluene-4-sulfonyl chloride	Not Available
HEMA-phosphate derivative	Not Available
diisopropylbenzene hydroperoxide	Not Available
orthophosphoric acid	Not Available
cyclohexane	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
methyl methacrylate	Not Available
methacrylic acid	Not Available
toluene-4-sulfonyl chloride	Not Available
HEMA-phosphate derivative	Not Available
diisopropylbenzene hydroperoxide	Not Available
orthophosphoric acid	Not Available
cyclohexane	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

methyl methacrylate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

methacrylic acid is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

toluene-4-sulfonyl chloride is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

HEMA-phosphate derivative is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

diisopropylbenzene hydroperoxide is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

orthophosphoric acid is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australian Inventory of Industrial Chemicals (AIIC)

cyclohexane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (methyl methacrylate; methacrylic acid; toluene-4-sulfonyl chloride; HEMA-phosphate derivative; diisopropylbenzene hydroperoxide; orthophosphoric acid; cyclohexane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	No (diisopropylbenzene hydroperoxide)
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	No (HEMA-phosphate derivative)
Vietnam - NCI	Yes
Russia - FBEPH	No (HEMA-phosphate derivative; diisopropylbenzene hydroperoxide)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	09/01/2025
Initial Date	09/01/2025

Other information

Ingredients with multiple cas numbers

Name	CAS No
HEMA-phosphate derivative	1187441-10-6, 52628-03-2

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references.

Megacryl S130 (Part A)

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances